

## MATERIAL SAFETY DATA SHEET



**Asahi Cored Solder Wire**  
**Sn60/Pb40 (Core Flux : HF-532)**  
*MSDS #: EHC 2 - 8/5*  
*Date of Preparation: February 2006*

**SECTION 1: CHEMICAL PRODUCT & COMPANY IDENTIFICATION**

**1.1 Product Details:**

Product Name : Asahi Cored Flux Solder Wire  
 Trade Name : Asahi Cored Flux Solder Wire Sn60/Pb40 (Core Flux : HF-532)  
 Use : Cored flux solder wire may be used for manual soldering or in repair and rework for electrical or electronic assemblies.

**1.2 Company's Identification:**

Manufacturer's Name and Address : Singapore Asahi Chemical & Solder Industries Pte Ltd  
 47 Pandan Road  
 Singapore 609288

Telephone : (65) 6262-1616  
 Facsimile : (65) 6261-6311

**1.3 Contact Point:**

Designation : Chemist  
 Emergency Telephone Number: (65) 6262-1616

**SECTION 2: COMPOSITION/INFORMATION ON MATERIAL**

Chemical Name	CAS No.	%	OSHA PEL(mg/m <sup>3</sup> )	ACGIH TLY (mg/m <sup>3</sup> )	Other Limits Recommended
Tin (Sn)	7440-31-5	60	2.0	2.0	-
Lead (Pb)	7439-92-1	40	0.05	0.05	-
<b>Flux % in Core Wire</b>		1-3	-	-	-
<b>Flux Composition:</b>					
Rosin		85-95	-	-	-
Organic Acid		5-10	-	-	-
<b>Total</b>		<b>100</b>			

### **SECTION 3: HAZARD IDENTIFICATION**

Class of Hazards Chemicals :

Effect of Acute (severe short term) Exposure: Ingestion of LEAD alloys is toxic and will induce poisoning.

INHALATION : Inhalation of soldering fumes may cause irritation to the respiratory tract and may lead to central nervous system effects (drowsiness, dizziness, headaches, nausea, vomiting, headache, joint and muscle pain).

SKIN CONTACT : NA

EYE CONTACT : Soldering fumes may cause irritation to the eyes.

INGESTION : Ingestion of lead will cause damage to health.

### **SECTION 4: FIRST AID MEASURES**

Ingestion : Seek medical attention.

Eye Contact : Flush eyes with plenty of water immediately for at 15 minutes. Seek medical attention.

Skin Contact : Wash thoroughly with soap and warm water.

Inhalation : Evacuate to a safe area with fresh air.

### **SECTION 5: FIRE-FIGHTING MEASURES**

Extinguishing Media : NA

Fire Fighting Instructions : NA

Special Hazards : NA

Unusual Fire and Explosion Hazards : Flux may burn if soldering is done with a flame.

### **SECTION 6: ACCIDENTAL RELEASE MEASURES**

Leak/Spill : Place into properly labeled waste container and may be sent for recovery following appropriate recovery routes or methods.

### **SECTION 7: HANDLING AND STORAGE**

Handling : Wash hand thoroughly with soap and water prior to eating, drinking or smoking. Do not smoke while soldering. Avoid inhalation of vapors and contact with skin and eyes. Observe good industrial practices.

Storage : Store in a cool environment away from oxidizing agents.

### **SECTION 8: EXPOSURE CONTROL AND PERSONAL PROTECTION**

Engineering Measures : Maintain general or local exhaust ventilation to meet exposure limit requirements.

Personal Protection : Operator should be protected from soldering fumes

PROTECTIVE GLOVES : Impervious rubber

EYE PROTECTION : Safety glasses

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Metallic coil with flux in the center of the coil.
Odor	: No odor.
Solubility in water:	: Slightly soluble (flux)
Boiling Point(°C)	: 600°C (solder); 124°C (flux)
Melting Point(°C)	: 183-191°C (solder)
Vapor Pressure(mm of Hg at 20°C)	: NA
Vapour Density (air=1)	: NA
Percentage Volatiles (by Volume)	: NA
Volatile Organic Compound (VOC)	: NA
Evaporation Rate (butyl acetate=1)	: NA
Specific Gravity (water=1 at 25°C)	: 8.53 (solder)
Flash Point (°C)	: 79°C (Flux)
Auto-ignition Temperature(°C)	: NE

## SECTION 10: PHYSICAL HAZARDS (STABILITY AND REACTIVITY)

Condition to avoid	: Unknown
Incompatibles	: Unknown
Decomposition products	: Unknown
Hazardous polymerization	: Will not occur

## SECTION 11: TOXICOLOGICAL INFORMATION

Toxicity data	: Lead is toxic and will cause damage to health if ingestion.
Carcinogenicity	: Not listed
Reproductive Effect	: Ingestion of lead will cause damage to the male reproductive system.
Effects of overexposure (Chronic Effect):	Breathing of vapors may produce respiratory irritation.
Target Organs	: Respiratory system and reproductive system
Medical Conditions Generally Aggravated by Exposure	: Soldering fumes may irritate the eyes.

## SECTION 12: ECOLOGICAL INFORMATION

Mobility & Bioaccumulation	: Non volatile material
Biodegradability	: Non biodegradable
Aquatic Toxicity	: Lead is toxic and expected to be harmful to aquatic organisms

## SECTION 13: DISPOSAL INFORMATION

Dispose according to federal, state and local regulations. This product is suitable for recovery following appropriate recovery routes or methods. If in doubt, contact Singapore Asahi.

#### **SECTION 14: TRANSPORT INFORMATION**

UN Number : NA  
T.D.G. Classification : NA  
Packing group : NA  
Special shipping instruction : NA

#### **SECTION 15: REGULATORY INFORMATION**

- a. Proposed classification : Harmful
- b. Risk phrase
  - R20/21/22 Harmful by inhalation, in contact with skin and if swallowed.
  - R36/37/38 Irritating to the eyes, respiratory system and skin.
- c. Safety phrase
  - S23 Do not breath fume or vapor.
  - S24/25/26 Avoid contact with skin or eyes. In case of contact with skin, rinse immediately with plenty of water.
  - S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.
  - S59 Refer to manufacturer/supplier for information on recovery/recycling.

#### **SECTION 16: OTHER INFORMATION**

THIS INFORMATION RELATES ONLY TO THE SPECIFIC MATERIAL DESIGNATED AND MAY NOT BE VALID FOR SUCH MATERIAL USED IN COMBINATION WITH ANY OTHER MATERIALS OR IN ANY PROCESS. SUCH INFORMATION IS TO THE BEST OF THE COMPANY'S KNOWLEDGE AND BELIEVED ACCURATE AND RELIABLE AS OF THE DATE INDICATED.

HOWEVER, NO REPRESENTATION, WARRANTY OR GUARANTEE IS MADE AS TO ITS ACCURACY, RELIABILITY OR COMPLETENESS. IT IS THE USER'S RESPONSIBILITY TO SATISFY HIMSELF AS TO THE SUITABILITY AND COMPLETENESS OF SUCH INFORMATION FOR HIS OWN PARTICULAR USE.

\*optional

NE = Not Established

NA = Not Applicable

PEL = Permissible Exposure Level