



CLF5033

Core Flux for Lead Free Alloy
免清洗焊剂芯无铅焊料

PRODUCT SPECIFICATIONS

产品规格

The core flux is compatible with Singapore Asahi's patented lead free alloy, Viromet 349 and Viromet 347. Also available with other lead free alloys type such as Sn99.3/Cu0.7 and SCS7. CLF5033 solder wire is commonly available in various diameters such as 0.4, 0.5, 0.6, 0.8, 1.0, 1.2, 1.6 and 2.0 mm.

CLF5033是为了配合新加坡朝日专利的无铅焊料, Viromet 349 和 Viromet 347 所研发的。也可用于其他无铅焊料合金如: 锡99.3/铜0.7和锡/铜0.7/硅。CLF 5033 焊丝可以有 0.4, 0.5, 0.6, 0.8, 1.0, 1.2, 1.6 和 2.0 mm 等不同线径。

Properties 特性项目	Specification 特性	Industry Classifications 标准规格
Flux Content 焊剂含量	3.0 ± 0.3 wt%	新加坡朝日
Density @ 25°C 比重 @ 25°C	1.124	新加坡朝日
Silver Chromate Test 铬酸银测试法	<0.03wt%	ANSI/J-STD 004 / JIS Z 3197
Water Extrat Resistivity 水萃取电阻率	> 1.0 X 10 ⁵ Ω-cm	JIS Z 3197
Surface Insulation Resistance 表面绝缘电阻值	>1.0 X 10 ⁹ Ω >1.0 X 10 ¹¹ Ω	IPC TM-650 2.6.3.3 (1000小时, 85°C, 85%RH) JIS Z 3197 (168小时, 85°C, 85%RH)
Surface Insulation Resistance 表面绝缘电阻值	> 1 X 10 ¹¹ Ω	JIS Z 3197:1999 cum JIS C 0028: 1988 (240 hrs, 25°C & 65°C, 90%RH)
Spread Factor 扩散率	>80.0%	ANSI/J-STD 006 / JIS Z 3197
Copper Mirror Test 铜镜测试	Pass, Classified as "M" 合格, 归类为 "M"	ANSI/J-STD 004 / JIS Z 3197
Residue Appearance 残余外观	Transparent & Minimal 少许而透明	新加坡朝日
Dryness Test 干燥测试	Pass 合格	JIS Z 3197

APPLICATIONS

For repair and touch-up process of assemblies. The flux effectively reduces the surface tension of lead free alloys at a temperature requirement of 330 to 380 °C.

使用方法

加工及维修电子元件。助焊剂能有效的减少无铅焊料的表面张力。使用温度为 330 - 380 C。

RESIDUE REMOVAL

This no-clean formulation does not require cleaning after soldering.

残留处理

焊接后, 有少许残留。残留干而透明且不具腐蚀性。因此, 焊接后不需清洗残留。



SINGAPORE ASAHI CHEMICAL & SOLDER IND. PTE. LTD

47 PANDAN ROAD, SINGAPORE 609288, TEL : (65) 62621616, FAX : (65) 62616311
WEBSITE: <http://www.asahisolder.com>, E-MAIL: sales@sinasahi.com.sg

Sinasahi Solder
(Malaysia) Sdn Bhd
Tel: (60)07-5202118
Fax: (60)07-5202128

Asahi Metals
(H.K.) Ltd
Tel: (852)24091028
Fax: (852)26151075

Beijing Asahi
Chemical & Solder
Tel: (86)10-88799379
Fax: (86)10-88799377

Shenzhen Longhua
Asahi Solder
Tel: (86)755-28111800
Fax: (86)755-28111802

Wuxi Asahi
Solder Co. Ltd
Tel: (86)510-5217080
Fax: (86)510-5215665

PT Sinasahi Solder
Indonesia
Tel: (6221)8934333
Fax: (6221)8934288